



40528 Bonding Putty

PRODUCT INFORMATION:

40528 is a white, non-flowing, pumpable, low exotherm, polyester adhesive with excellent flow, spread, and hang characteristics. 40528 should be used for bonding where for cosmetic reasons a white adhesive is needed. It can also be used to radius, fill or for fairing. 40528 excels in its adhesion qualities, fiberglass to fiberglass. 40528 flows very easily, which means lower air pressures can be used at the pump, and MEKP mixes in with ease, and yet, displays excellent vertical hang properties. 40528 also spreads and feathers smoothly. Gel times can be adjusted to specific customer needs.

GENERAL PROPERTIES:

Viscosity:	Stable non-flowing paste
Catalyst:	MEK Peroxide
Shelf Life:	6 months (stored out of sun)
Standard Pot Life:	45 to 55 minutes with 1% DDM-9 at 76 deg. F
Sp. Gr.:	1.15 to 1.25
Weight/Gallon:	10 pounds
Chemically:	Polyester resin and fillers
Flash Point:	Closed cup 89 deg. to 90 deg. F.

USES FOR 40528:

- Power craft
- Sailboats
- Yachts
- Mobile homes
- Travel trailers
- Truck cab
- Automotive
- Most other fiberglass applications

Notice: This information is presented in good faith, but no warranty expressed or implied is given. The information, to our best knowledge, is true and accurate, but all recommendations or suggestions are made without guarantee since the conditions of use are beyond our control.

Revised: April 2015