



60138-20

Deck and Hull Bonding Putty

PRODUCT INFORMATION:

60138-20 a non-flowing, pumpable adhesive. 60138-20 should be used for bonding, fairing, filling, and radius applications. This product is designed to have good vertical hang and stack abilities, but maintain high flow volumes. 60138-20 is designed to provide a product with an eight pound weight/gallon with excellent adhesive properties. Gel times can be varied for specific customer needs.

GENERAL PROPERTIES:

Viscosity:	Stable non-flowing paste
Catalyst:	MEK Peroxide
Shelf Life:	6 months (stored out of sun)
Pot Life:	19 to 21 minutes with 1% DDM-9 at 76 deg. F 9 to 12 minutes with 2% DDM-9 at 76 deg. F.
Sp. Gr.:	0.98 to 1.02
Wt/Gallon:	8 to 8.5 pounds
Chemically:	Polyester resin and fillers
Flash Point:	Closed cup 89 deg. to 90 deg. F.

PHYSICAL PROPERTIES:

Tensile Strength:	1,454 psi
Tensile Modulus:	115,029 psi
Tensile Elongation:	2.3 %
Flexural Strength:	2,716 psi
Flexural Modulus:	116,463 psi
Compressive Yield Strength:	1,491 psi
Compressive Modulus:	53,271 psi

Notice: This information is presented in good faith, but no warranty expressed or implied is given. The information, to our best knowledge, is true and accurate, but all recommendations or suggestions are made without guarantee since the conditions of use are beyond our control.

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DBF, Inc. 18576 Krause PO Box 2385 Riverview, MI 48193
Phone: 734-285-1480 Fax: 734-285-1481 Website: dbf-inc.com Email: custserv@dbf-inc.com