



## **60138**

### **Deck and Hull Bonding Putty**

#### **PRODUCT INFORMATION:**

60138 a non-flowing, pumpable adhesive. 60138 should be used for bonding, fairing, filling, and radius applications. This product is designed to have good vertical hang and stack abilities, but maintain high flow volumes. 60138 is designed to provide a product with an eight pound weight/gallon with excellent adhesive properties. Gel times can be varied for specific customer needs.

#### **GENERAL PROPERTIES:**

Viscosity:	Stable non-flowing paste
Catalyst:	MEK Peroxide
Shelf Life:	6 months (stored out of sun)
Standard Pot Life:	45 to 55 minutes with 1% DDM-9 at 76 deg. F 20 to 25 minutes with 2% DDM-9 at 76 deg. F.
Sp. Gr.:	0.98 to 1.02
Wt/Gallon:	8 to 8.5 pounds
Chemically:	Polyester resin and fillers
Flash Point:	Closed cup 89 deg. to 90 deg. F.

#### **PHYSICAL PROPERTIES:**

Tensile Strength:	1,454 psi
Tensile Modulus:	115,029 psi
Tensile Elongation:	2.3 %
Flexural Strength:	2,716 psi
Flexural Modulus:	116,463 psi
Compressive Yield Strength:	1,491 psi
Compressive Modulus:	53,271 psi

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